

Ship 07/28

Work Order ID 164587

164587

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Monday, July 24, 2017 10:07:03 AM

Item ID: D350-836-019 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Crosstube Antenna Mount AS350 / AS355
 Start Date: 7/24/2017 Start Qty: 5.00 *5* Cust Item ID:
 Required Date: 7/28/2017 Req'd Qty: 5.00 *5* Customer:

Reference:
 Approvals: Process Plan: [Signature] Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr	JUL 24 2017	DAS	6					
GA202-1	A	9:00							
100	Document Control	0.00							
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels as per PPP D350-836-019 CH001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.15							
Quality Control									

5 [DAS 28 9:00] JUL 25 2017
 JUL 24 2017
 8 JUL 24 2017 [Signature]
 5 [DAS 28 9:00] JUL 25 2017

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Item ID: D350-836-019 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
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Start Date: 7/24/2017 Start Qty: 5.00 ***5*** Cust Item ID:
Required Date: 7/28/2017 Req'd Qty: 5.00 ***5*** Customer:
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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>Fg122</u>	0.00				<u>5x</u>	<u>DAS</u> <u>28</u> 9-89		<u>JUL 25 2017</u>
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-836-019 Location: _____ PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140							<u>DAS</u> <u>21</u> 9-89		<u>JUL 25 2017</u>
QC	Memo	0.50							
Quality Control									

DAS
21
9-89
JUL 25 2017

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D350-836-019

Required Date: 7/28/2017

Required Qty: 5.00

Comments: IPP REV:A 13.07.18 AS PER ECN13-561 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4853-1 *D4853-1* Top Bracket		Manufactured	No			110	Each	17.0000	1 **	5			DAS 6 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST519				17		5			JUL 24 2017
					161854			17					DAS 6 9-89
D4854-1 *D4854-1* Lower Bracket		Manufactured	No			110	Each	5.0000	1 **	5			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				st526				5					JUL 24 2017
					161996			4					
					163421			1					
D4855-1 *D4855-1* Antenna Bracket		Manufactured	No			110	Each	1.0000	1 **	5			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				st526				1					JUL 24 2017
					158888			1					

Picklist Print

Monday, July 24, 2017 10:07:00 AM

Work Order ID: 164587

164587

Parent Item: D350-836-019

D350-836-019

Parent Item Name: Crosstube Antenna Mount AS350 / AS355

Start Date: 7/24/2017

Required Date: 7/28/2017

Start Qty: 5.00

Required Qty: 5.00

D2732-030

Manufactured No

110 Each

580.0000

2 10

**

D2732-030

Rubber Cushion - 3"

DAS
6
9-89

Location

Loc Qty

Loc Code

FG	100	
158347	100	
ST410	480	
162952	80	
164308	200	
164309	200	

JUL 24 2017

DAS
28
9-89

AN4-16A

Purchased No

110 Each

36.0000

2 10

**

AN4-16A

Bolt

DAS
6
9-89

Location

Loc Qty

Loc Code

FG	5	
121541	5	
ST343	31	
m138040	31	

JUL 24 2017

DAS
28
9-89

AN4-11A

Purchased No

110 Each

62.0000

2 10

**

AN4-11A

BOLT

DAS
6
9-89

Location

Loc Qty

Loc Code

FG	20	
120731	20	
ST344	42	
M137495	42	

JUL 24 2017

DAS
28
9-89

Picklist Print

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Work Order ID: 164587

164587

Parent Item: D350-836-019

D350-836-019

Parent Item Name: Crosstube Antenna Mount AS350 / AS355

Start Date: 7/24/2017

Required Date: 7/28/2017

Start Qty: 5.00

Required Qty: 5.00

NAS1149D0432J

Purchased

No

110

Each

965.0000

8

40

**

NAS1149D0432.J

WASHER

DAS
28
9-89

JUL 24 2017

MS21042L4

Purchased

No

110

Each

2,994.000

4

20

**

MS21042L4

Nut

DAS
28
9-89

JUL 24 2017

Location

Loc Qty

Loc Code

GA

24

m131026

24

ST264

941

m137459

941

Location

Loc Qty

Loc Code

FP001

10

m133363

10

GA

11

m135058

11

OVER007

1000

m138084

1000

ST303

1973

m137402

271

m137680

702

m137988

1000

5. PARTS LIST

Qty -019	Qty -111	Part Number	Description
X		D350-836-019	CROSSTUBE ANTENNA MOUNT KIT AS350/355 (P162-350)
	X	D206-836-111	CROSSTUBE ANTENNA MOUNT KIT UNIVERSAL (P162-U)
1	1	D4853-1	TOP BRACKET (REPLACES P/N G13013-1)
	1	D4853-3	TOP BRACKET (REPLACES P/N G13013-5)
	1	D4853-5	TOP BRACKET (REPLACES P/N G13013-7)
	1	D4853-7	TOP BRACKET (REPLACES P/N G13013-9)
1	1	D4854-1	LOWER BRACKET (REPLACES P/N G13013-2)
	1	D4854-3	LOWER BRACKET (REPLACES P/N G13013-6)
	1	D4854-5	LOWER BRACKET (REPLACES P/N G13013-8)
	1	D4854-7	LOWER BRACKET (REPLACES P/N G13013-10)
1	1	D4855-1	ANTENNA BRACKET (REPLACES P/N G13013-3)
2	2	D2732-030	RUBBER CUSHION (REPLACES P/N G13013-4)
2	2	AN4-16A	BOLT
2	2	AN4-11A	BOLT
8	8	NAS1149D0432J	WASHER
4	4	MS21042L4	LOCKNUT

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N900040100

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Revision ID:

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Cust Item ID:

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5

Customer:

Reference:

Run Start *NR1*

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop *NR2*

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

JUL 24 2017

GA202-1

A

100

Document Control

0.00

DAS

5

9-89

5

JUL 24 2017

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels as per PPP D350-836-019 CH001

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.15

Quality Control